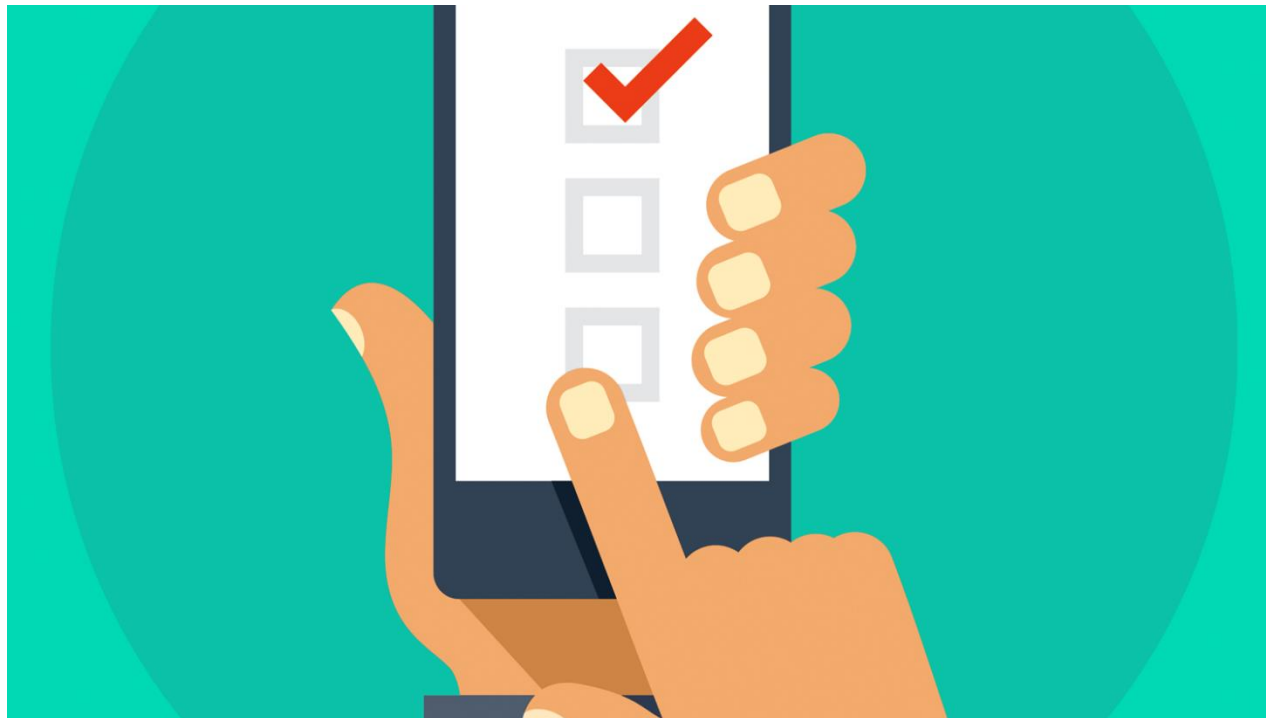


Propane Autogas Answers Virtual Event



Quick Poll!





Autogas Answers

*Achieving Environmental and
Economic Goals Cost-Effectively*

Stephen Whaley

Director of Autogas Business Development
Stephen.Whaley@propane.com

864-606-2290



Successful Alternative Energy Adoption

What Makes an Alternative Energy Adoption Successful?

- There is a reduction in emissions over the lifecycle of the energy used in the vehicle without increasing cost or losing efficiency.
- Total cost-of-ownership reduction or a return on investment long before the end of the vehicle lifecycle.
- The vehicle performs as well or better than the original fuel without compromising range.
- There must be a high volume supply of energy domestically sourced.

How Does Autogas Fit Into The Conversation?

- Propane autogas is the most cost-effective energy source to reduce NOx emissions.
- Propane autogas provides the lowest total cost-of-ownership of any fueled vehicle.
- Propane autogas offers comparable or improved performance without compromising range.
- Propane production in the U.S. was 28 billion gallons in 2019, nine billion used domestically and 19 billion gallons were exported.



WHAT IS PROPANE?

- Affordable, Clean, American-Made Fuel
 - C₃H₈
 - Byproduct of natural gas processing.
 - 100% Domestic
 - Commonly used for space and water heating, cooking, and as engine fuel.
- Using Propane
 - 48 million Households
 - 900,000 Farms
 - 600,000 Forklifts
 - 25,000 Commercial Mowers

Propane comes from organic as well as renewable sources.

It's nontoxic, meaning it does not contaminate air, soil, or water resources.



WHY FLEETS CHOOSE PROPANE AUTOGAS

Total Cost-of-Ownership

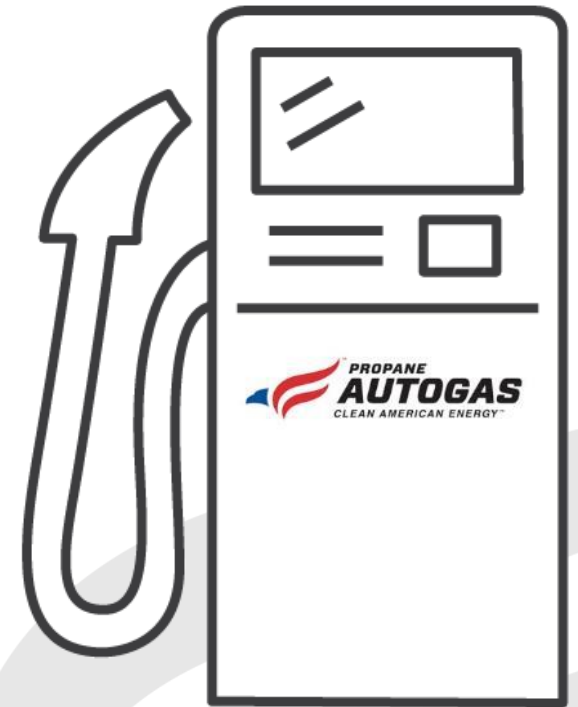
Lower Emissions

Reduce Noise

Less Maintenance/Increased Uptime

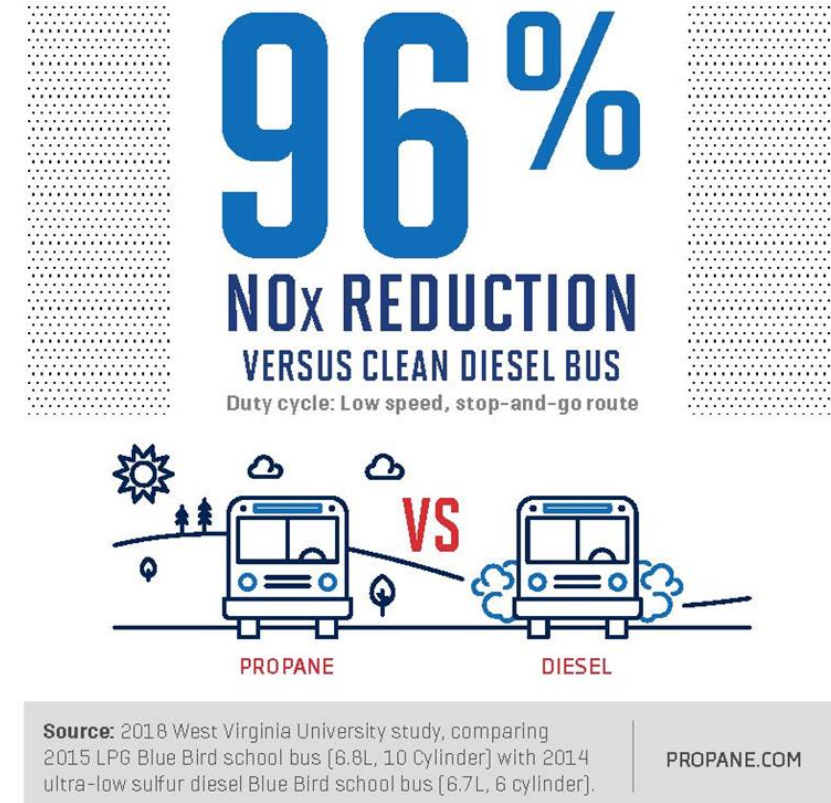
Improve Corporate Image

Employee Morale/Driver Retention



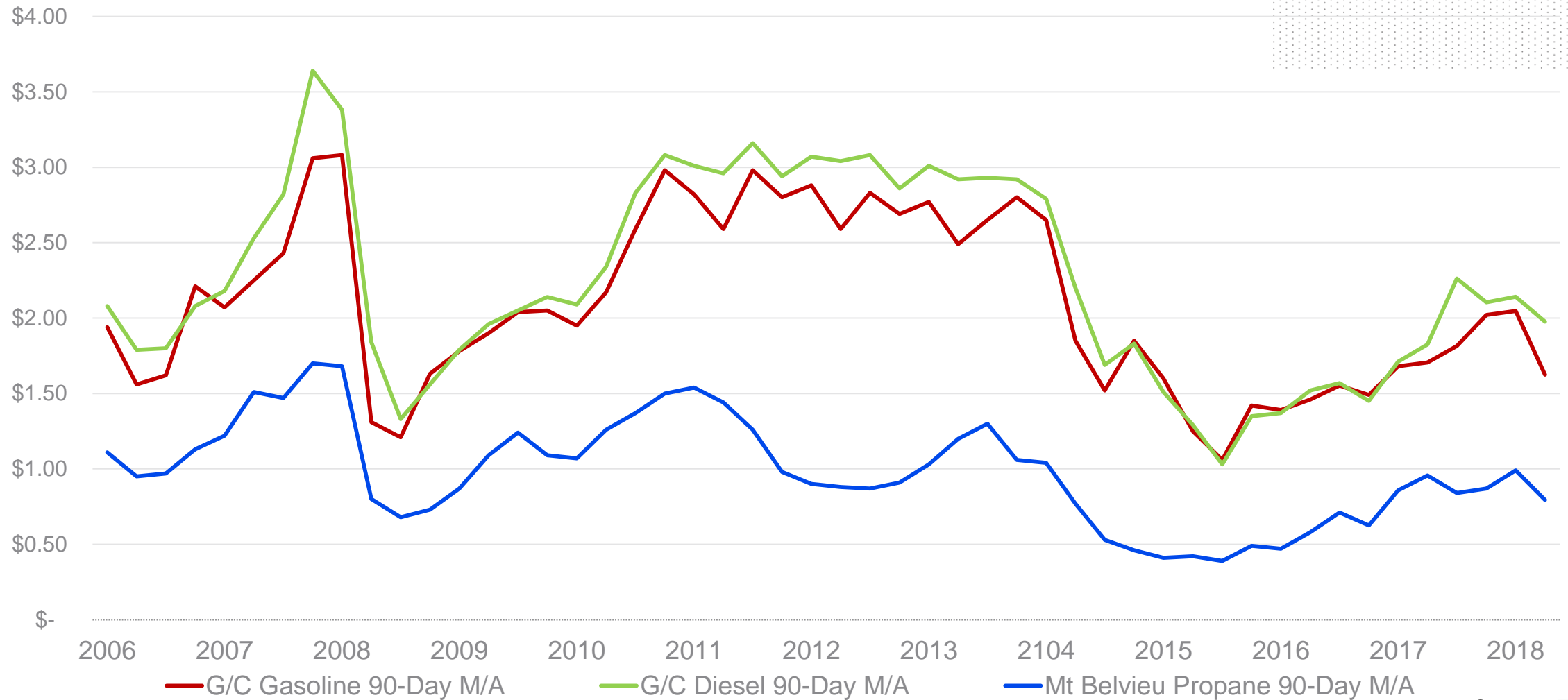
Path to Zero Emissions

- Particulate Matter
 - Virtually zero
 - Zero with renewable propane
- NOX
 - 96% reduction from best in class diesel
 - Certifying to .02, operating at 0.01, full duty cycle
- GHG
 - New technologies 25% reduction from next best technology



Fuel & Maintenance Cost Reductions

US ENERGY PRICE COMPARISON 2006 – 2018

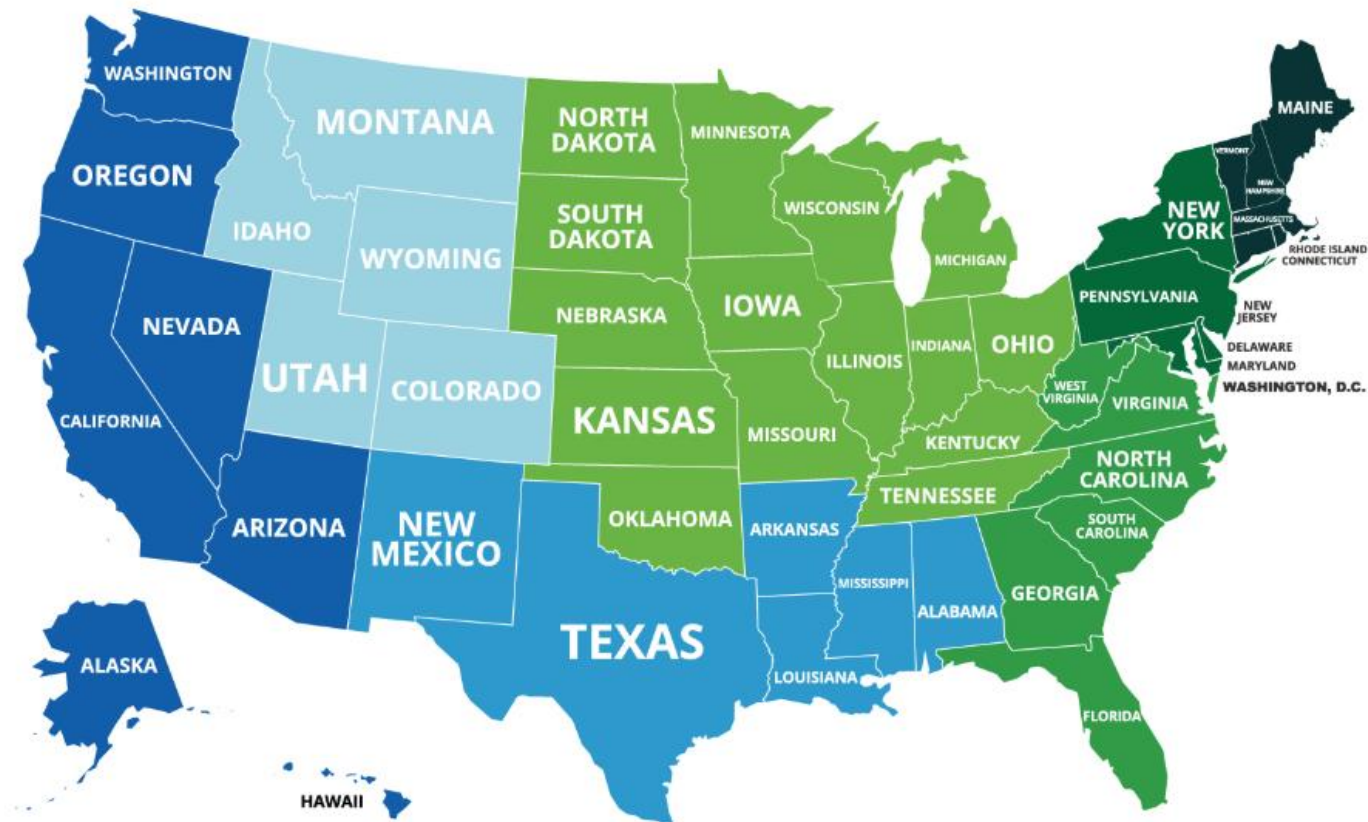


Source: EIA.gov

Today's Propane Autogas

Average Price Per Gallon for the week of July 9, 2020

These prices are based on National averages. Please contact your local autogas provider to get exact pricing for your state.

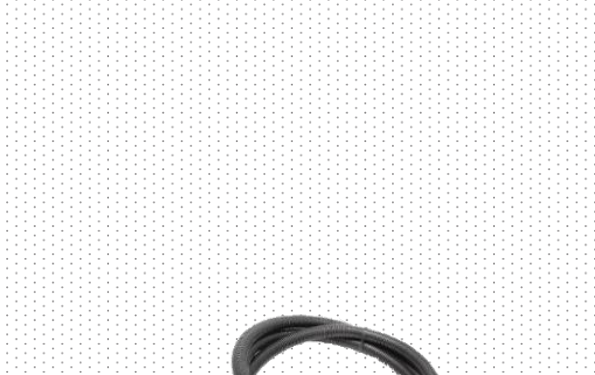


Increased Inventory

- Propane eliminates the need for DEF and the possibility of putting the wrong fluid in a tank



© 2006 The Authors
Journal compilation © 2006 Blackwell Publishing Ltd



Engine Components: Diesel

Cummins ISB 6.7L

Part	Quantity	Price	Total
NOx Sensor	1	\$480.00	\$480.00
NOx Sensor	1	\$560.00	\$560.00
Pressure Sensor	1	\$140.00	\$140.00
Doser Injector	1	\$290.00	\$290.00
Catalyst Assembly w/ DPF	1	\$10,554.11	\$10,554.11
Temperature Sensor	1	\$78.90	\$78.90
Temperature Sensor	2	\$84.90	\$169.80
Turbo	1	\$2,731.20	\$2,731.20
Injector	6	\$755.56	\$4,533.36
EGR Valve	1	\$590.15	\$590.15
EGR Cooler	1	\$923.72	\$923.72
			Total \$21,051.24

Preventative Maintenance



Ford V10
Gas and Propane
7 Quarts



Various Engines
Diesel
17 – 30 Quarts

Preventative Maintenance

Ford 6.8L V10

Part	Quantity	Price	Total	Total \$70.94
Element Air Cleaner	1	\$15.75	\$15.75	
Oil Spin On Filter	1	\$4.11	\$4.11	
Element, PSR, 510 Filter	1	\$24.90	\$24.90	
Mobil Special 5W-20	7	\$3.74	\$26.18	

Cummins ISB 6.7L

Part	Quantity	Price	Total	Total \$277.15
Oil Filter	1	\$13.75	\$13.75	
Fuel Spin-On Filter	1	\$37.90	\$37.90	
Power Steering Spin Filter	1	\$9.86	\$9.86	
Fuel Filter	1	\$20.53	\$20.53	
Allison Control Filter	1	\$8.49	\$8.49	
Mobil Fleet 15W-40	18	\$2.59	\$46.62	
Cleaner, Air Element	1	\$140.00	\$140.00	



Current Autogas Vehicle Offerings







SNAPSHOT OF PROPANE AUTOGAS SCHOOL BUS MARKET

1,200,000+
STUDENTS TRANSPORTED
DAILY

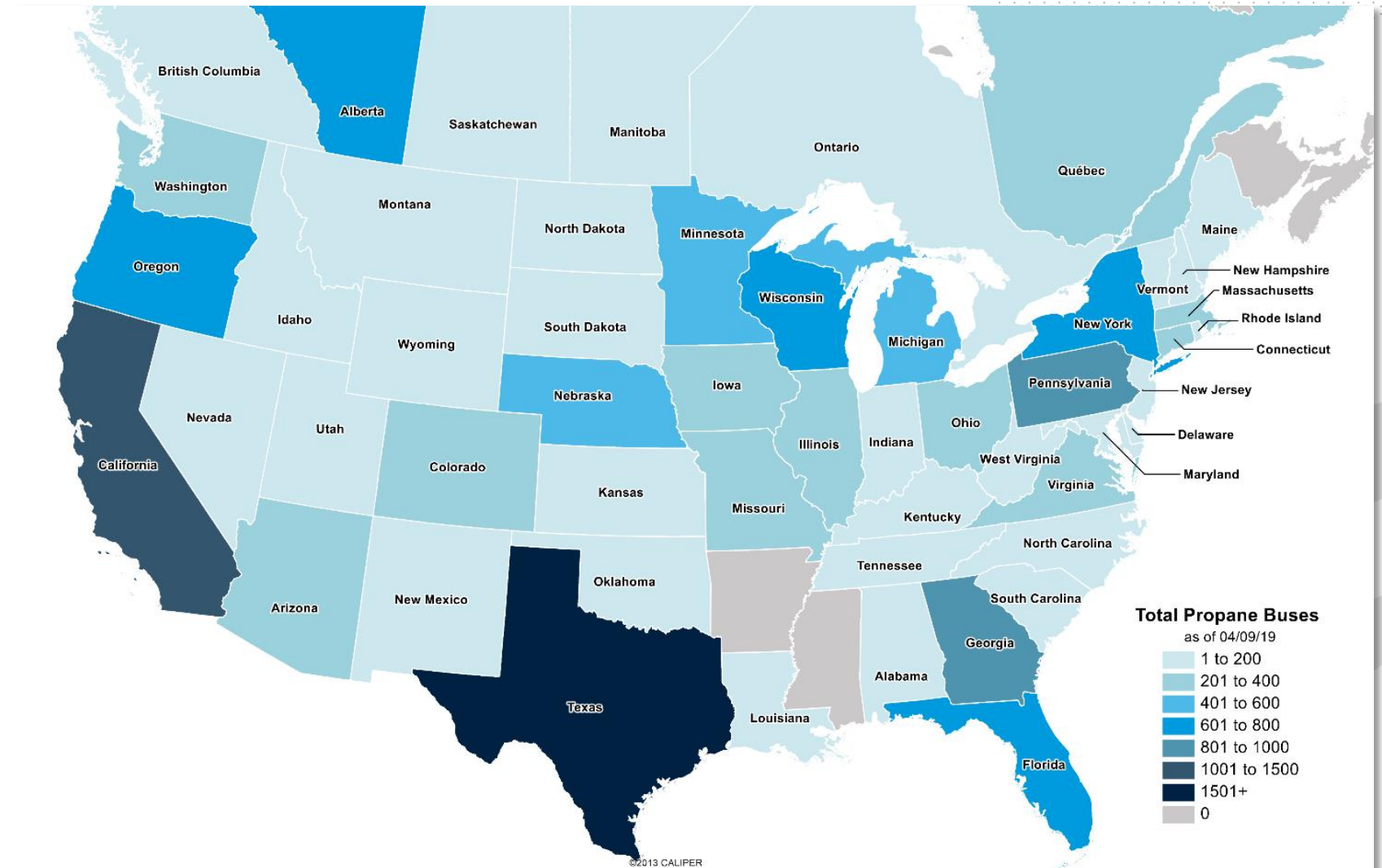
13 STATES WITH

500+ BUSES

981 DISTRICTS &
CONTRACTORS
OPERATE PROPANE AUTOGAS BUSES

19,700+
PROPANE AUTOGAS BUSES
ON THE ROAD

Propane School Bus Deployments

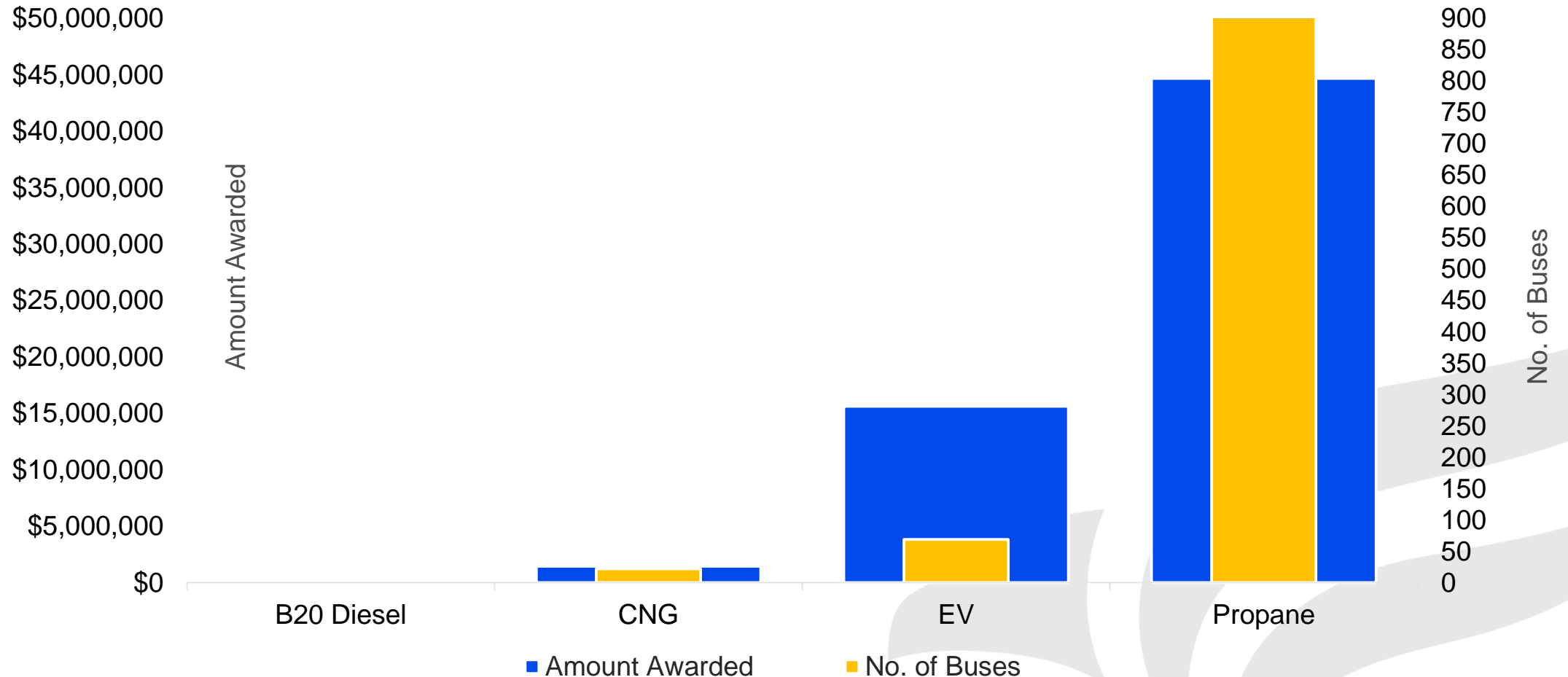




Similarly Equipped Blue Bird Type C Bus

Diesel, Cummins, ISB, 6.7L	\$98,500.00
LPG, Ford/Roush, 6.8L	\$107,000.00
CNG, Ford/Roush, 6.8L	\$134,000.00
Electric, Adomani,	\$385,000.00

VW: School Bus Funding & No. of Buses Through July 20, 2020



Source: Propane Education & Research Council

Emerging Vehicle Markets



Top Targets For Alternative Fuel Adoptions

- Medium duty trucks.
 - Class 3-7.
- High volume fuel consumption.
 - 300 to 900+ gallons per month.
- Regional routes.
 - 75 to 300+ miles per day.

EMERGING MARKETS

Food/Beverage

- Major companies have already validated propane autogas in this market.
 - ReadyRefresh by Nestlé Waters.
 - Schwan's Home Delivery.



EMERGING MARKETS

Paratransit

- 25,000 paratransit vehicles nationwide.
- 600 gallons per month average fuel consumption.
- ADA requires every county in the U.S. to provide service.



EMERGING MARKETS

Parcel/Package

- USPS has 92,000 routes for moving mail.
 - Over 70,000 routes are performed by independent contractors.
- There are approximately 10,000 class 6-7 straight box trucks operated by USPS contractors.
- Contractors bidding on USPS routes score higher with alternative fuel vehicles.
- 1,000 gallons per month average fuel consumption.



Total Cost of Ownership Calculator		Class 6/7 Diesel	Class 6/7 Propane	Class 6/7 Gasoline
FUEL				
Annual Miles		60,000	60,000	60,000
Years Operated		5	5	5
Total Miles Lifetime Miles		300,000	300,000	300,000
Fuel Economy (mpg)		7	5	6
Gallons Used Annually		8,571	12,244	10,909
Gallons Used Total		42,857	61,224	54,545
Fuel Price / Gallon		\$2.42	\$1.39	\$2.19
PREVENTATIVE MAINTENANCE				
Oil Interval		7,000	5,000	5,000
Oil Capacity (Quarts)		21	7	7
Oil Filter Cost		\$9.36	\$4.00	\$4.00
Oil Cost Per Quart		\$2.55	\$2.55	\$2.55
Cost Per Oil Change		\$62.91	\$21.85	\$21.85
Lifetime Oil Change Total Cost		\$2,696.14	\$1,311.00	\$1,311.00
Lifetime DEF Gallons		1,500	0	0
DEF Cost per Gallon		\$1.89		
DEF Total Cost Over Lifetime		\$2,834.99		
Fuel Filter Change Interval		15,000	50,000	15,000
Fuel Filter Cost		\$12.99	\$264.00	\$15.00
Total Filter Changes		20	6	20
Fuel Fiter Cost Lifetime		\$259.80	\$1,584.00	\$300.00
ACQUISITION COST				
Acquisition Cost without body		\$65,000.00	\$50,000.00	\$50,000.00
Incremental Cost (Fuel System)		\$0.00	\$17,900.00	\$0.00
Vehicle Rebate per Unit			\$0.00	
TOTAL COST OF OWNERSHIP		Class 6/7 Diesel	Class 6/7 Propane	Class 6/7 Gasoline
Lifetime Operational Cost		\$174,504.87	\$155,896.36	\$171,064.55
Lifetime Savings		0	\$18,608.51	\$3,440.32
Cost per Mile to Operate (CPM)		\$0.37	\$0.29	\$0.40

Customer Information		
Propane Fuel Price	\$1.39	
Diesel Fuel Price	\$2.42	
Gasoline Fuel Price	\$2.19	
GGE Fuel Price CNG	\$0.00	
Propane MPG	4.90	70%
Diesel MPG	7.00	
Gasoline MPG	5.50	79%
CNG MP GGE	0.00	0%
Years Operated	5	
Annual Miles per Year Truck	60,000	
Incremental Cost (Propane)	\$17,900.00	
Rebate Per Unit (Propane)	\$ -	
Rebate Per Unit (CNG)	\$ -	



OEM Propane Options

- Light & medium duty Ford trucks & vans, school bus.
- Factory Ford warranty maintained.
- No loss of HP / torque / towing capacity.
- Serviceable with existing diagnostic equipment.
- EPA & CARB Certified.

ROUSH[®]
CLEANTECH



Ford F-53 / F-59



Ford E-350/450



Ford F-450/550



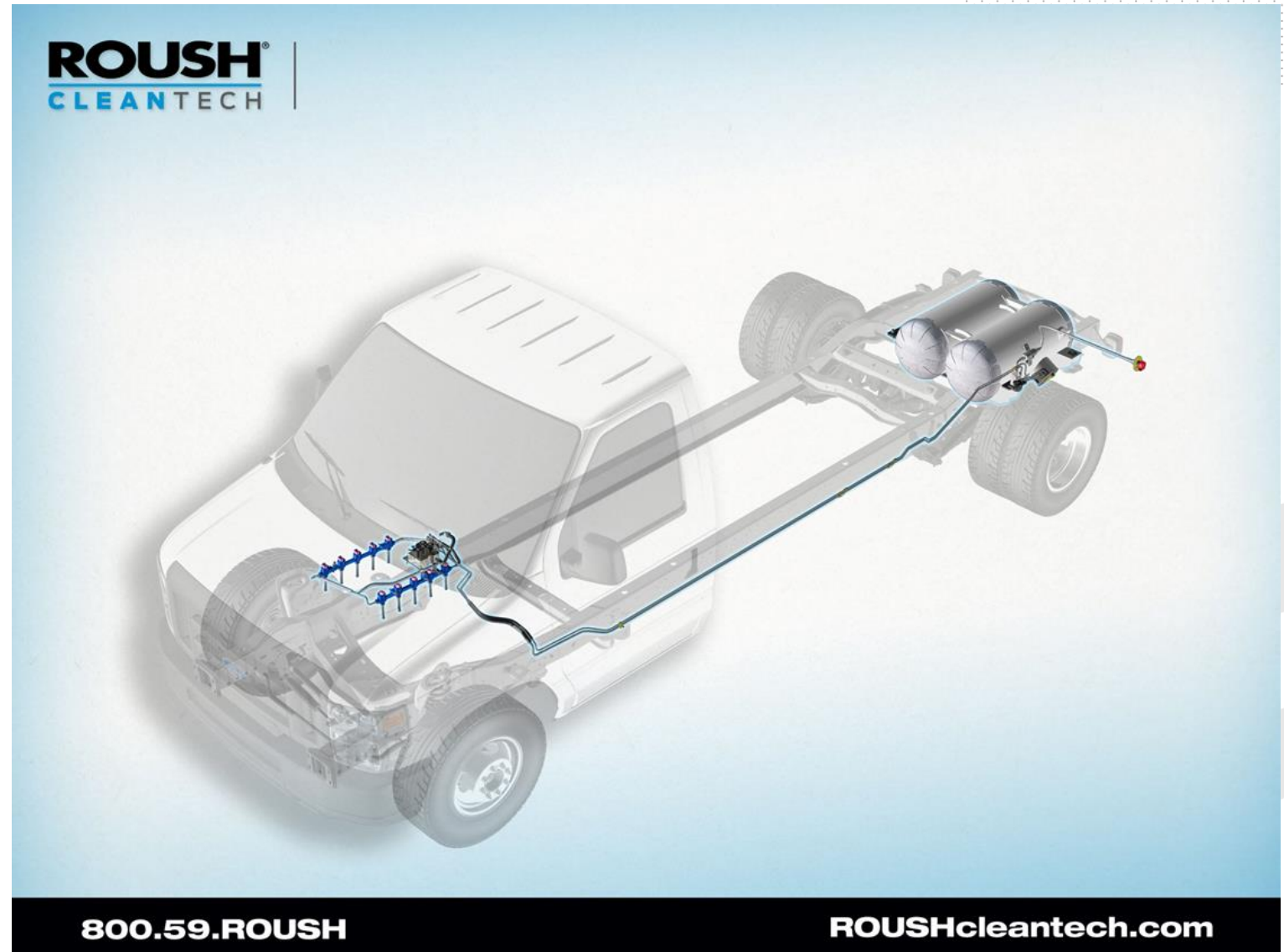
Ford F-650/750



Blue Bird Vision

Micro Bird G5

Small Profile System Compared to Electric



OEM Propane Options



- Updated and improved to increase reliability.
- The entire powertrain is sold, warranted, and supported by Freightliner Custom Chassis.



Long Awaited Alternative Fuel Trucks Are Now Available!



CHOOSE YOUR FUEL!



**Greenkraft
offers trucks in
Classes 4 to 7**

**14,500, 16,500,
17,950, 19,500,
26,000 & 33,000 GVW**

BIG SAVINGS ON FUEL

NO DIESEL NO DPF NO DOC NO SCR NO UREA

FEATURES

- | | | |
|------------------------------------|--|---------------------------------------|
| • Panoramic view | • More hauling | • Roomy interior |
| • Heavy duty chassis | • Less servicing | • High tech dashboard |
| • Increased turning radius | • Warranty 100,000 miles | • Near zero emissions certified |
| • Air brakes | • GM 8.0 liter engine with Allison 2300 RDS transmission | • Qualifies for government incentives |
| • Available in CNG, LPG & gasoline | | |

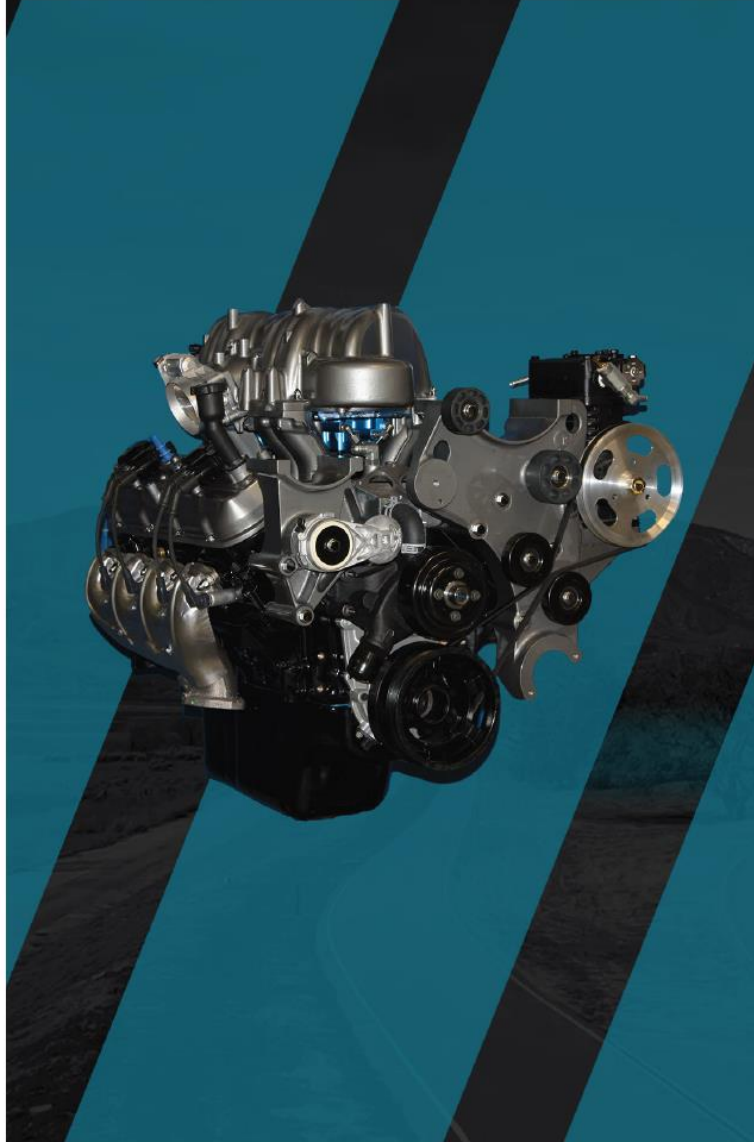
Please contact us for more details: sales@greenkraftinc.com | 714-545-7777

Greenkraft Inc a publicly traded company: GKIT | Now accepting dealership applications



MADE IN USA

GM 8.0L Propane Engine Powered by Agility



Innovation

The only dedicated propane genuine GM 8.0L engine available in the market

Improved fuel efficiency with patented Agility Liquid Propane Injection (LPI)[®] fuel system

Improved durability and reduced friction with roller rockers

Improved positive crankcase ventilation baffle reduces oil consumption

NEW reverse torque calibration ensures power is available even when backing up a slope

Redesigned lower intake manifold for improved gasket seal

Rugged tall deck cast iron long-block engine for improved durability

Full-length water jackets (non-siamesed cylinders) for improved cooling

Twelve unique front-end accessory drives able to accommodate your needs: three air conditioning options, air/hydraulic brakes, optional block heater

Industry standard J1939 engine controller compatible with existing diagnostic tools



2020 Model Year Products



F150

3.3 PFDI

5.0 PFDI

2.7/3.5 PFDI

(SUMMER 20)

F250-F350

6.2 PFI

F450-F750

7.3 PFI (2021 MY)

E450

6.2 PFI

7.3 PFI (2021 MY)

TRANSIT

3.5 PFDI

3.5 ECOBOOST

(FALL 20)

EXPLORER

3.3 PFDI



SILVERADO 1500

5.3 DI

SILVERADO 2500/3500

6.6 DI

EXPRESS/SAVANA

6.0 PFI



DURANGO

5.7 PFI

CHARGER

3.6 PFI

RAM

5.7 PFI

3.6 PFI

(SUMMER 20)



Icom's certified Medium Duty Platforms

The Icom JTG II system is EPA Certified & CARB approved for over 1,200 2009-2019 vehicle platforms including many Ford and GM models.

The Total Solution for any Type of Fleet!



**E450 - CARB approved
2016-2017**



F350 F450 F550

***FORD NEW 7.3L engine available Spring 2020!
Taking orders now!**



F750



**F53 F59 (BAKERY, LINEN,
FEDEX TYPE BOX TRUCKS)**



6.0L HD

Please confirm with Icom engine family



**Chevy Cutaway
Coming soon!**



CAMPBELL PARNELL AND ISUZU NPR

- Bi-Fuel conversions Pre or Post delivery
- 5 year warranty and maintenance packages available
- Plug and Play for ease of installation and service
- CP works directly with the OEM for product development
- EPA and Carb Certification



CAMPBELL-PARNELL
www.UseAltFuels.com

Off Road Applications

Propane Mowers

- Professional or Commercial-grade mowers
 - Zero-turn rider (ztr)
 - Walk behind
 - Stand-on
- 800 to 1,000 gallons per mower annually.
- Average of 30% fuel savings compared to gasoline.
 - 50% compared to diesel.



The Brands Farmers Know and Trust

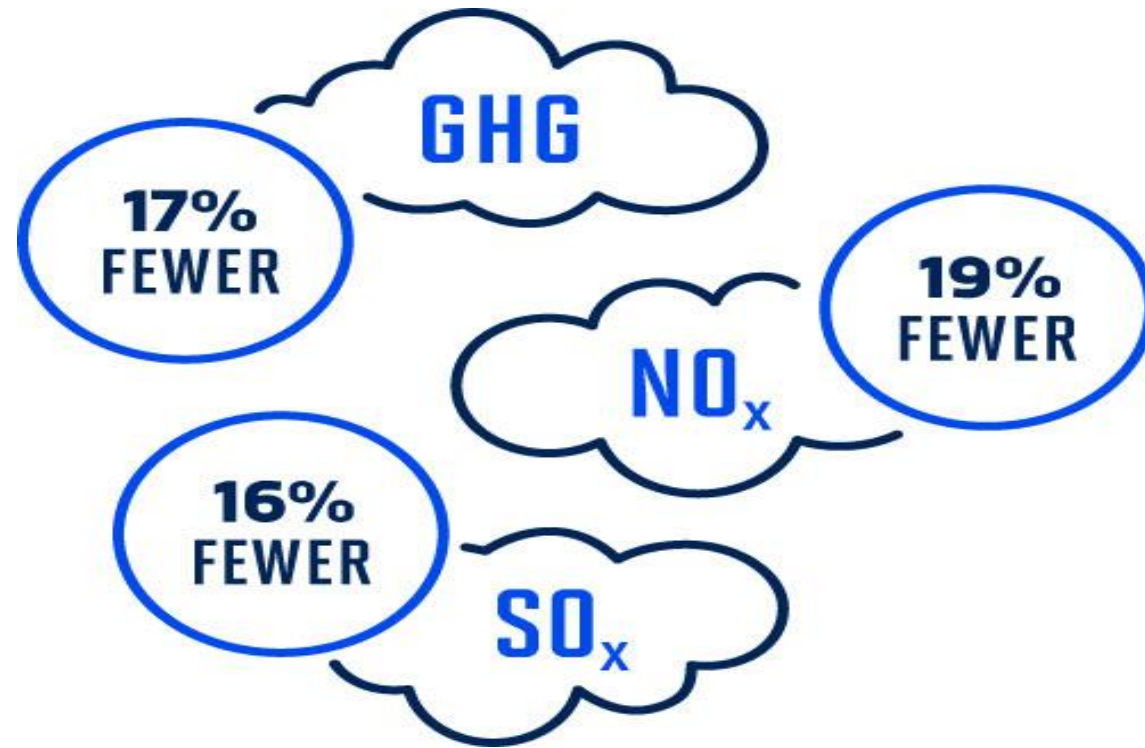
OEM's



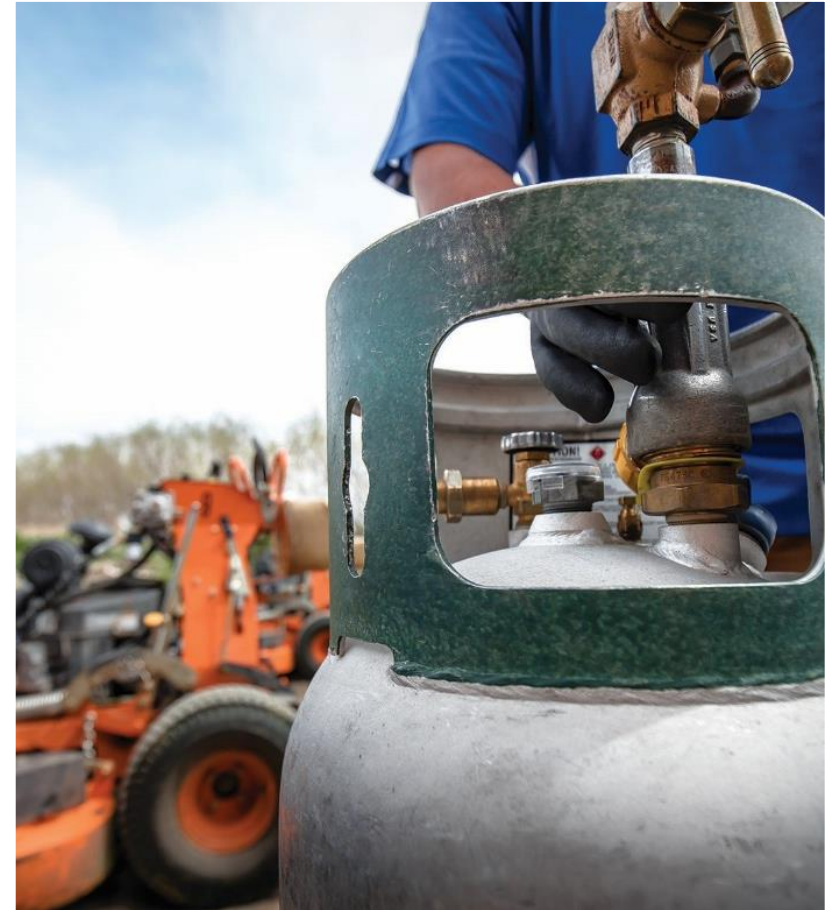
Aftermarket Conversions



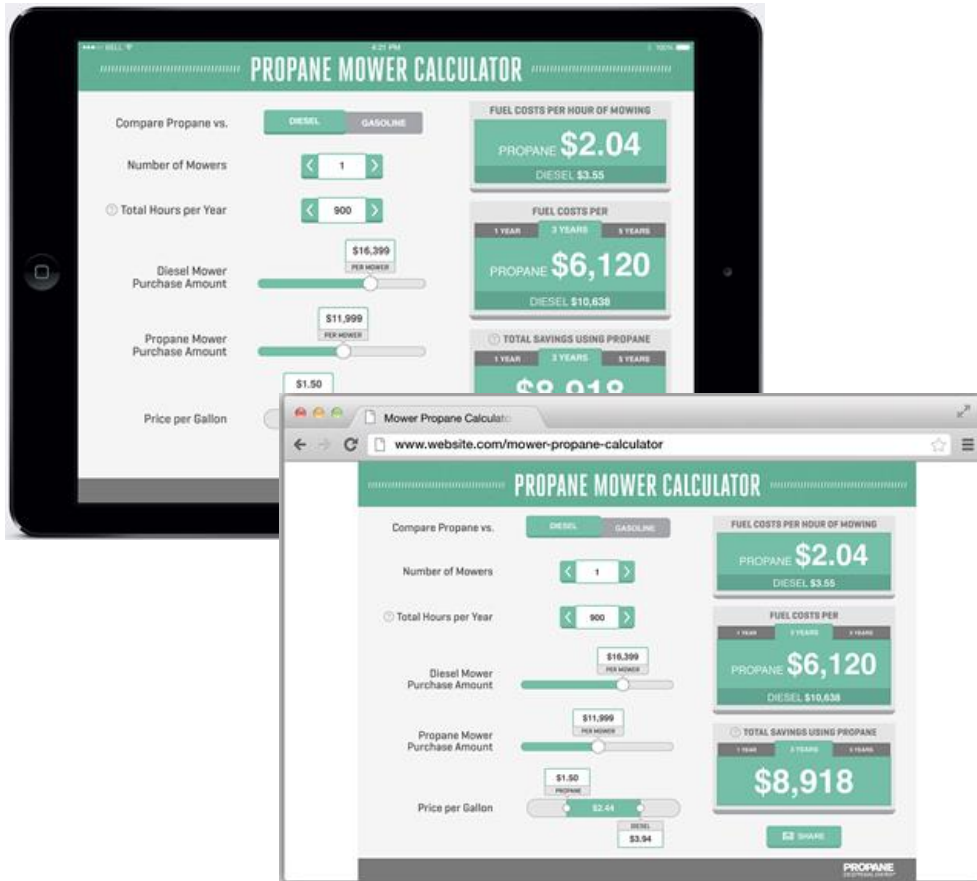
Reduced Emissions



COMPARED WITH GASOLINE



Propane Mower Calculator



- Input variables specific to your fleet to determine the amount of savings propane equipment can provide your business.
- Available in tablet, smartphone and desktop applications.

www.propane.com/mower-calculator

More Than Mowers

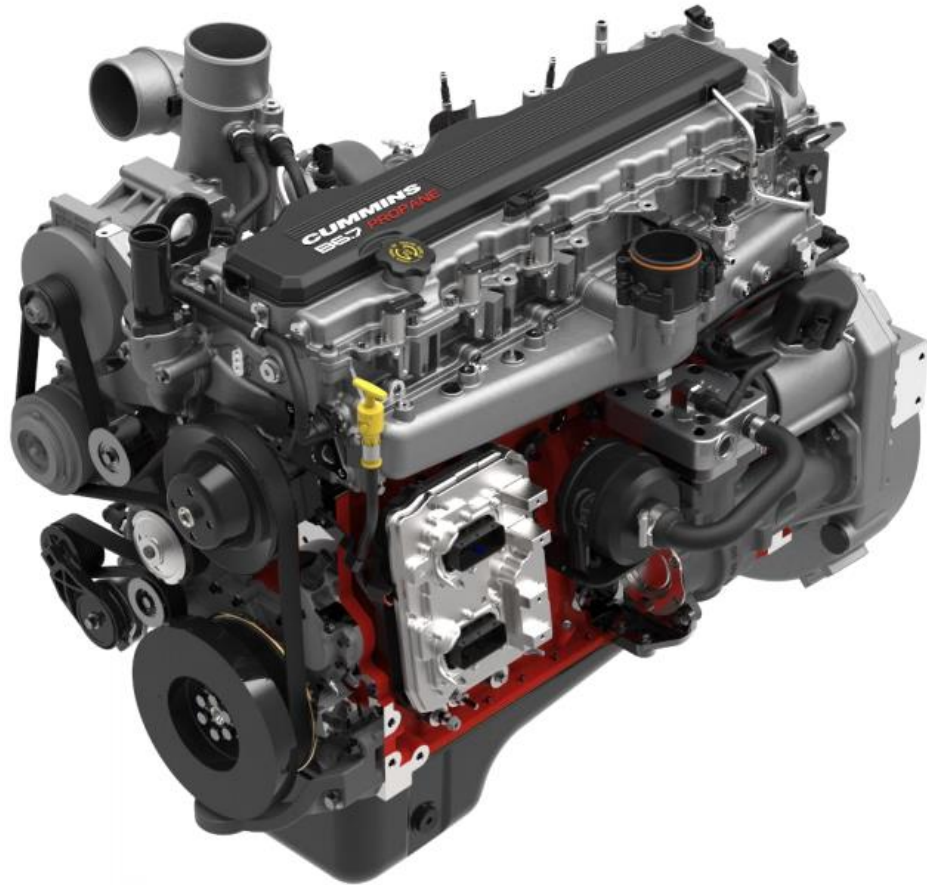
Propane is highly versatile and works hard in the field in a variety of applications:

- Utility Vehicles.
- Ride-on Blowers.
- Material Buggies.
- In-field Portable Power.



Technological Innovations

CUMMINS 6.7L PROPANE DEMONSTRATION ENGINE



B6.7 PROPANE DEMONSTRATION ENGINE ARCHITECTURE

Base Engine

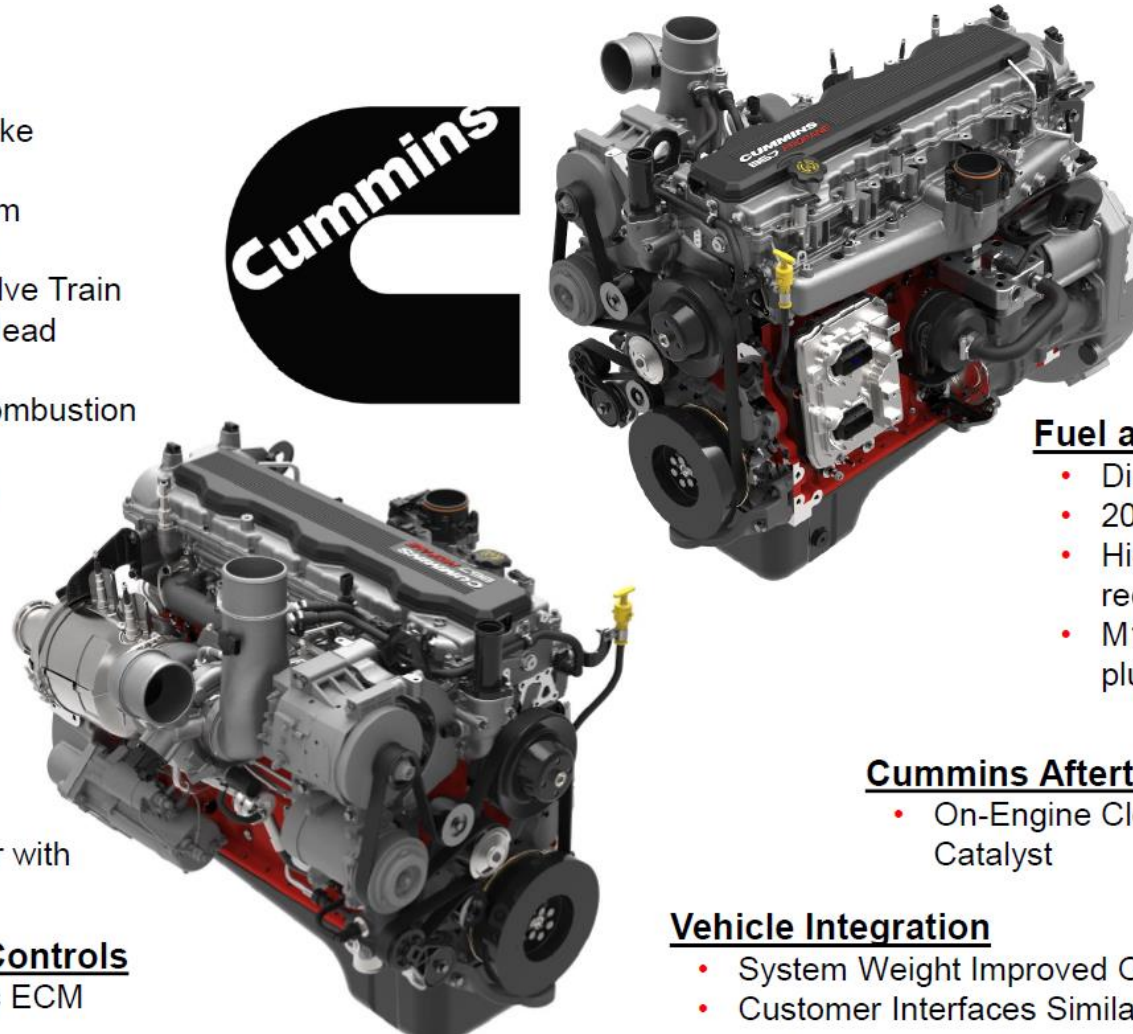
- 6.7L Displacement
- 107 mm Bore x 124 mm Stroke
- 12:1 CR
- Late Intake Valve Closing cam
- 4 Head Bolt Gray Iron Block
- Dual Overhead Camshaft Valve Train
- 4 Valve Aluminum Cylinder Head
- 174 bar PCP Limit
- High Efficiency Pent Roof Combustion Chamber
- High Tumble Charge Motion Intake Ports
- Leverages B6.7 Diesel Components Where Applicable for Increased Reliability and Durability

Air Handling System

- Twin Entry, Dual Scroll, Wastegate Turbocharger with Command WG

Electronics/Controls

- SI Specific ECM



Fuel and Ignition System

- Direct Propane Injection
- 200 bar Rail Pressure Capability
- High Pressure pump w/ recirculation
- M14 Spark Plug w/ single coil on plug inductive ignition system

Cummins Aftertreatment System

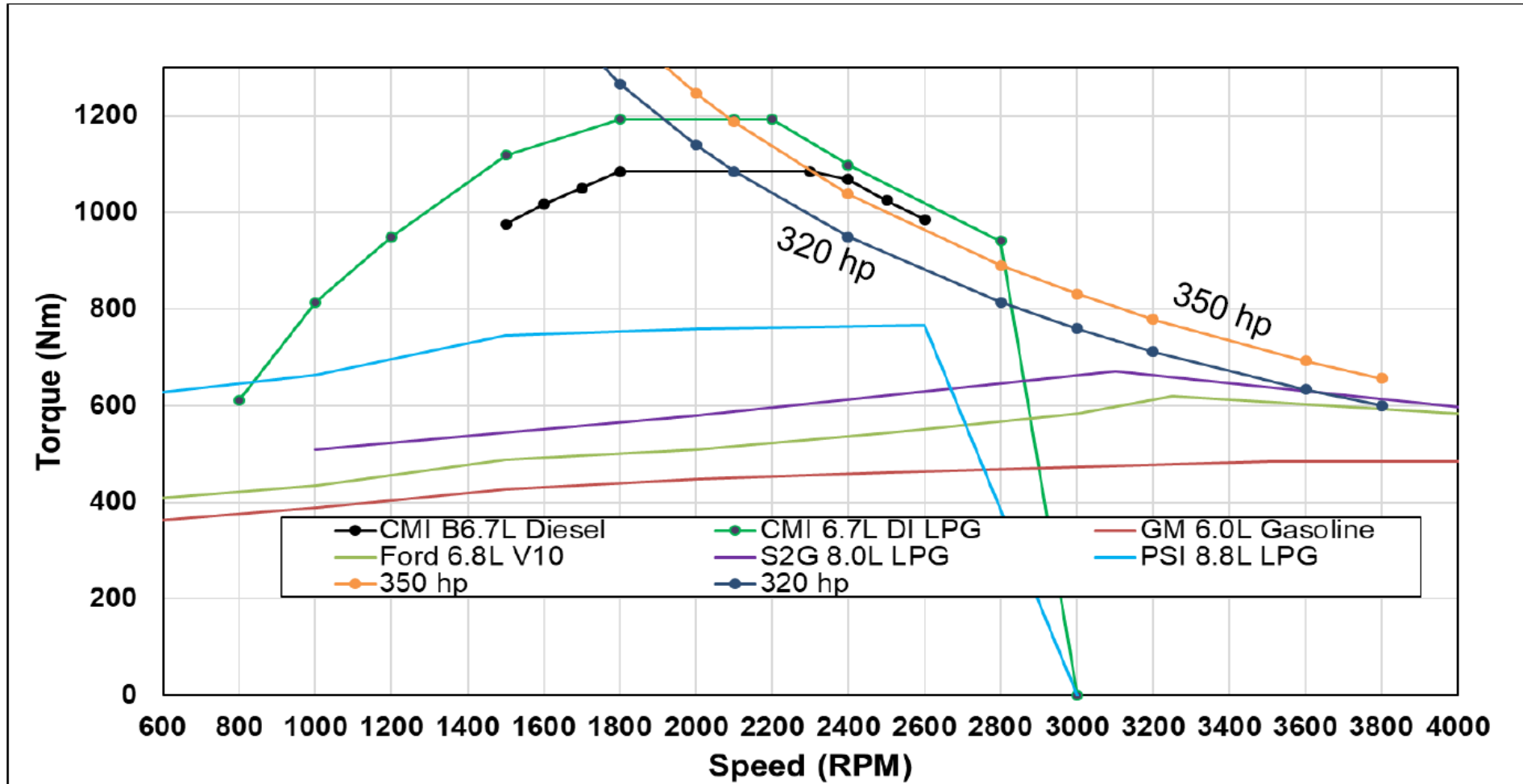
- On-Engine Close Coupled Three Way Catalyst

Vehicle Integration

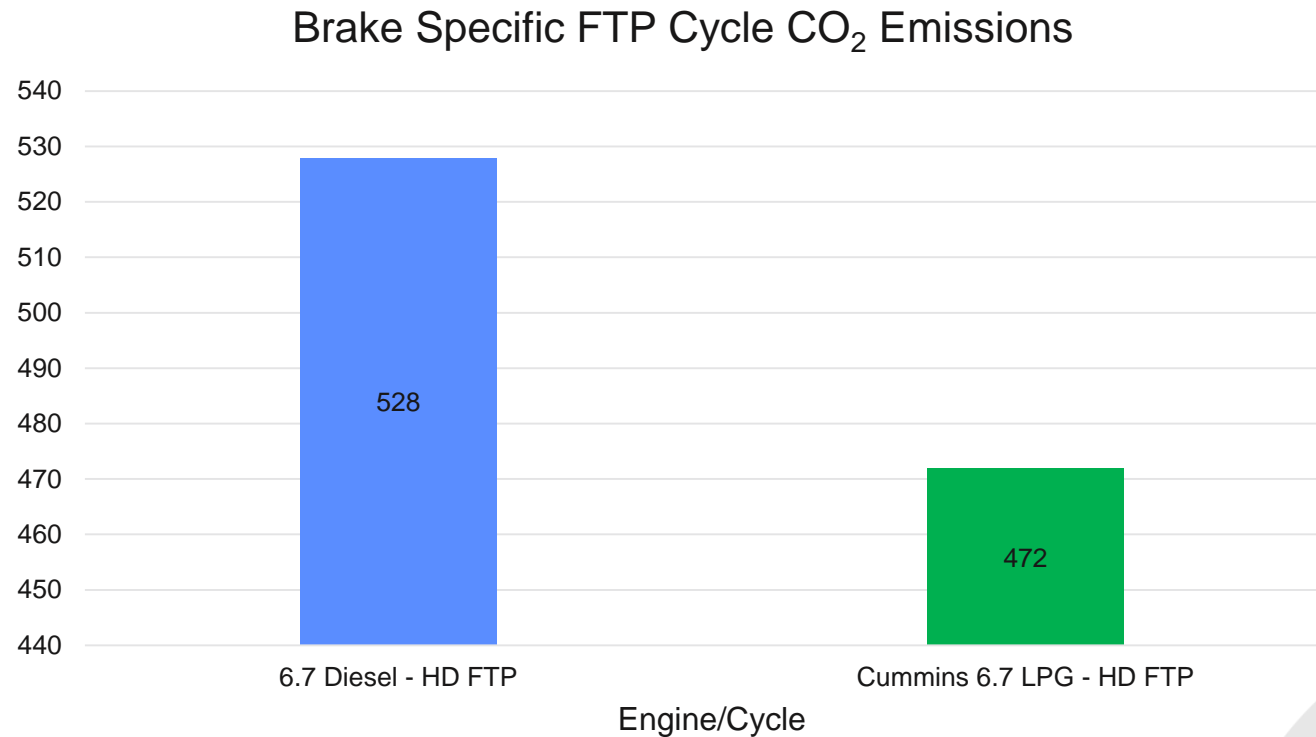
- System Weight Improved Over B6.7 Diesel
- Customer Interfaces Similar to B6.7 Diesel



TORQUE CURVE COMPARISON



GREENHOUSE GAS EMISSIONS

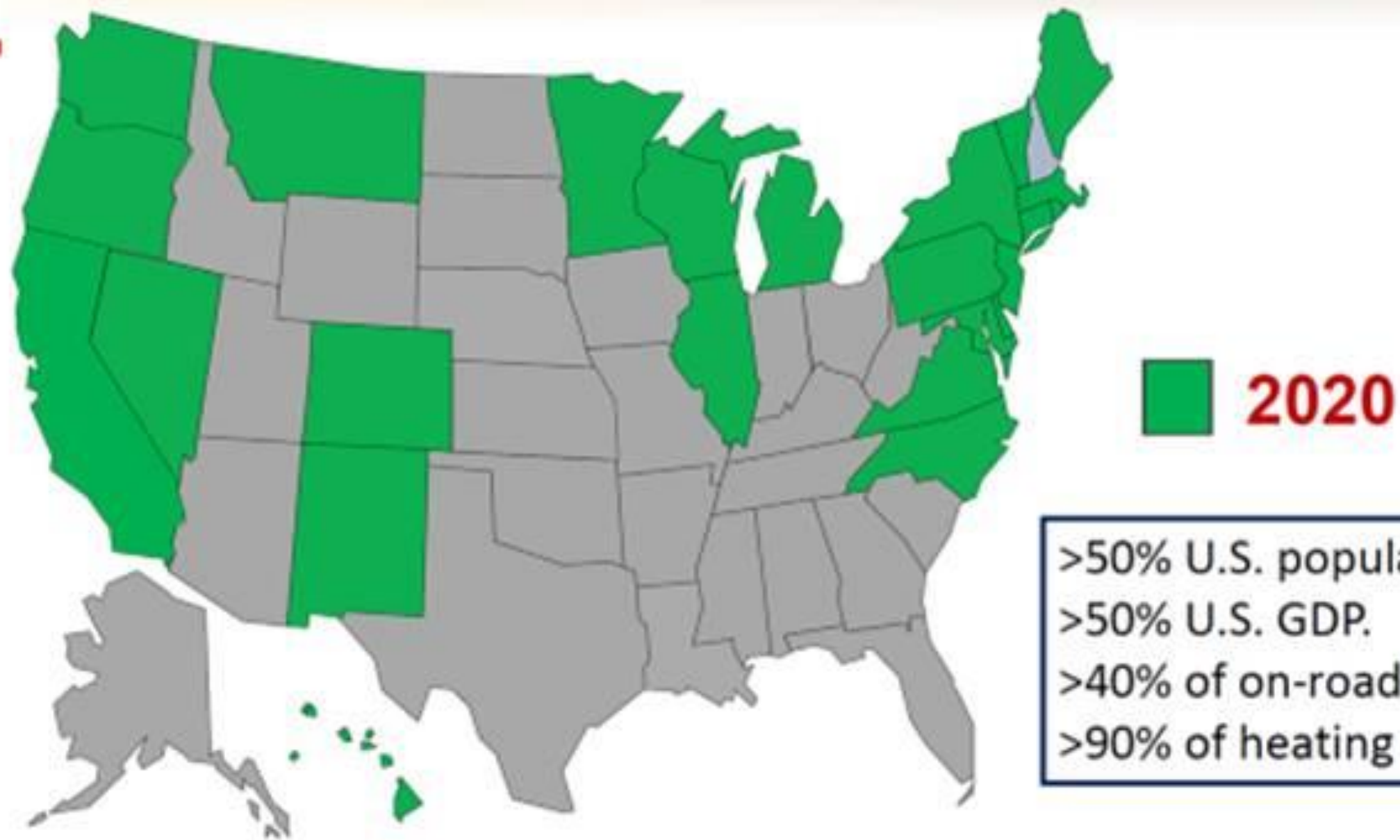


- 11.4% lower CO₂ emissions than diesel engine with similar displacement and torque curve. Similar BTE, favorable H/C ratio results in lower CO₂.

Renewable Propane

The Future of Propane Autogas





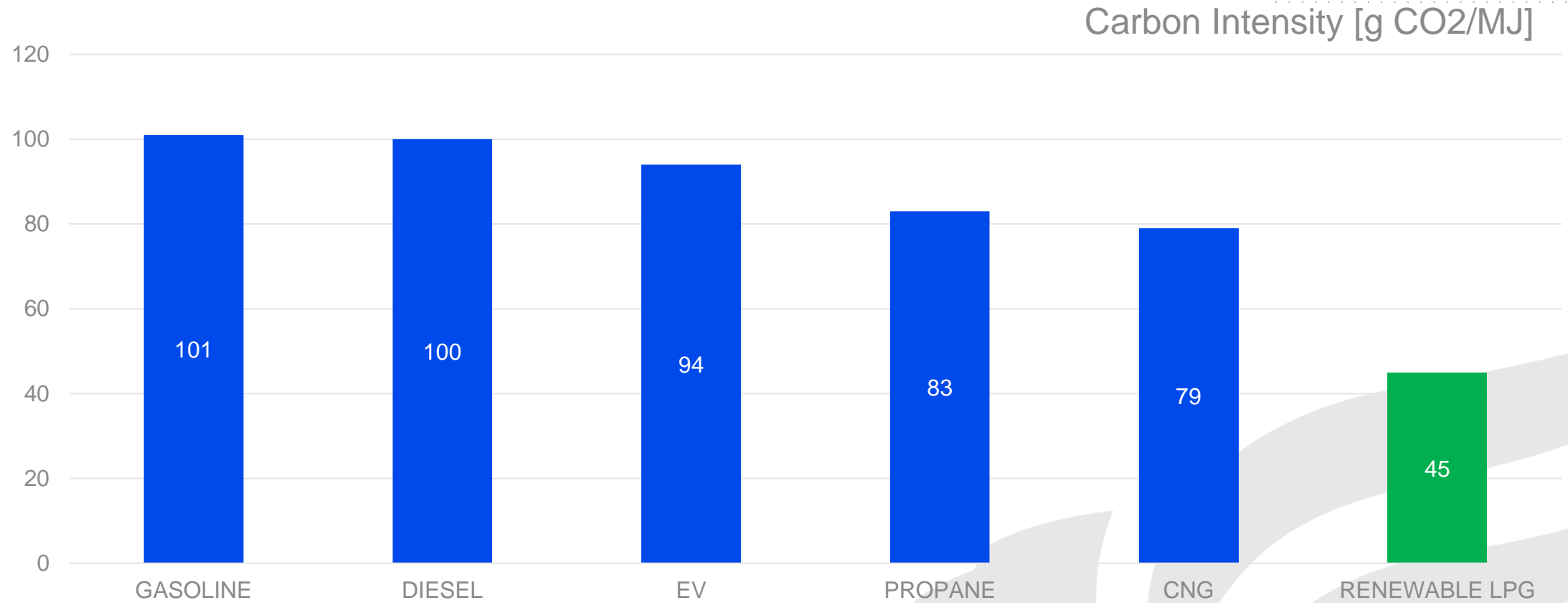
- >50% U.S. population.
- >50% U.S. GDP.
- >40% of on-road fuel.
- >90% of heating oil.



Renewable Propane

- Low carbon intensity.
- Inexpensive feedstock.
- Abundant feedstock.
- Low energy conversion.
- Final product competitively priced.

CARBON INTENSITY SCORES



Renewable Propane – Drive The Future Now





www.propane.com/for-my-business/fleet-vehicles/

EXPLORE PROPANE FOR FLEET VEHICLES



[Home](#) > [Propane For My Business](#) > [Fleet Vehicles](#)



FLEET VEHICLES

THE LOWEST TOTAL COST OF OWNERSHIP

Take a new road to better savings and lower emissions with propane autogas.

[WATCH VIDEO](#)



STEVE WHALEY

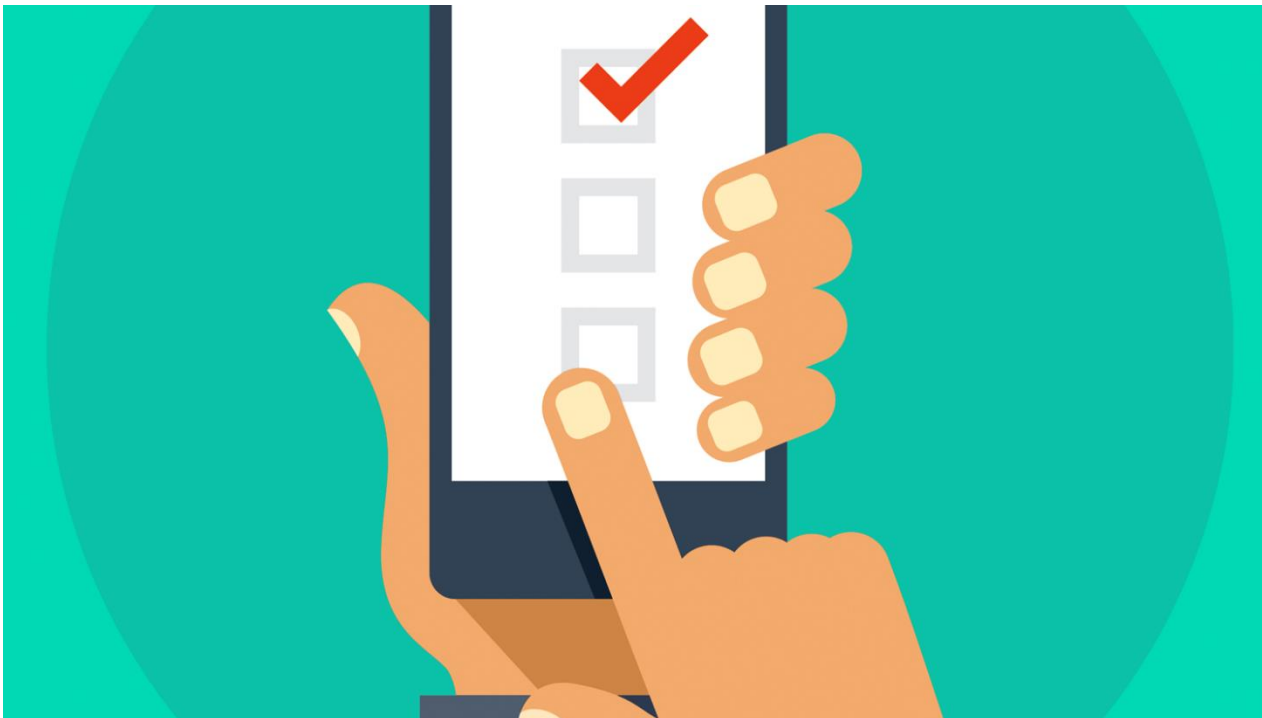
DIRECTOR OF AUTOGAS BUSINESS DEVELOPMENT

PROPANE EDUCATION & RESEARCH COUNCIL

STEPHEN.WHALEY@PROPANE.COM

864-606-2290

Quick Poll!





WELCOME

Global Locations



Markets We Serve



Mobility

Ford
FCA
GM
GAC
Google
Toyota
Honda
Hyundai
Isuzu
Volkswagen
EcoMotors
Nissan
Blue Bird



Defense

Navistar Defense
BAE Systems
AM General
SAIC
Textron
FAAC
US Army/TARDEC
Oskosh Defense
Hardwire
Astradyne



Entertainment

Disney
Universal Studios
The Henry Ford



Aerospace

Bell Helicopter
Boeing
Pratt & Whitney
Sikorsky
United Launch
Alliance



Gas & Oil

Aramco
Oceaneering
Conoco Phillips
Afton
ProSource
Weatherford



Motorsports

Ford
3M
Aflac
Crown Royal
UPS
Scotts
Kellogg
Vavoline
Coca-Cola
Fastenal

Pioneer in Advanced Clean Technology

Gaseous Fuels



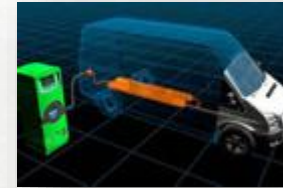
Electric



Charging



Hydrogen



Autonomy



Transportation Solutions

School Buses



Blue Bird Vision

Propane, CNG



Micro Bird G5

Propane

Chassis Cabs



F-650 / F-750

Propane, Electric



F-450 / F-550

Propane

Stripped Chassis/Cutaways



F-59 / F-53

Propane



E-350 / E-450

Propane



Our Progress

OVER

33,000

VEHICLES ON
THE ROAD

ACCUMULATED

OVER

500

MILLION MILES

OVER

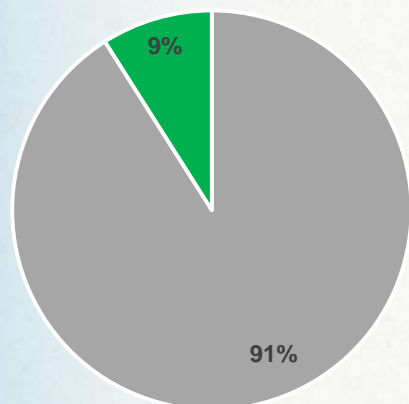
2,500

FLEETS



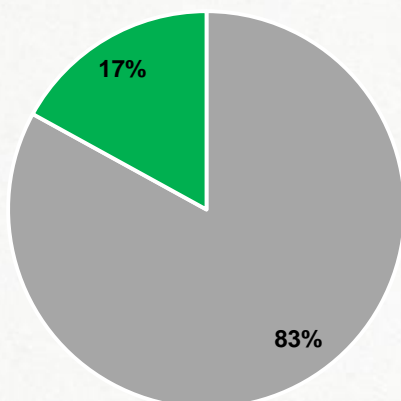
Disruptive Growth in Alt Fuels

FY 2012



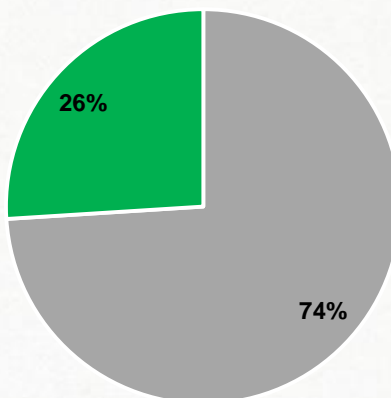
9%

FY 2014



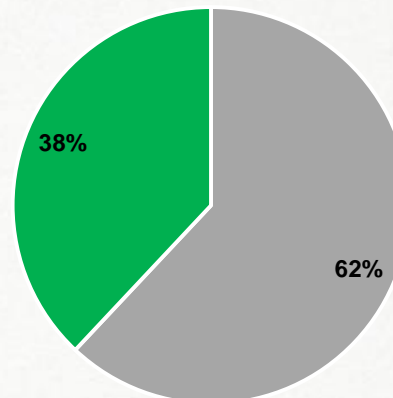
17%

FY 2016



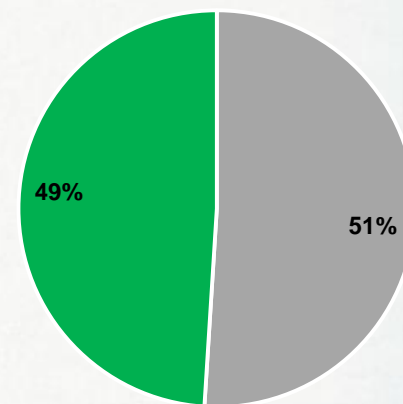
26%

FY 2018



38%

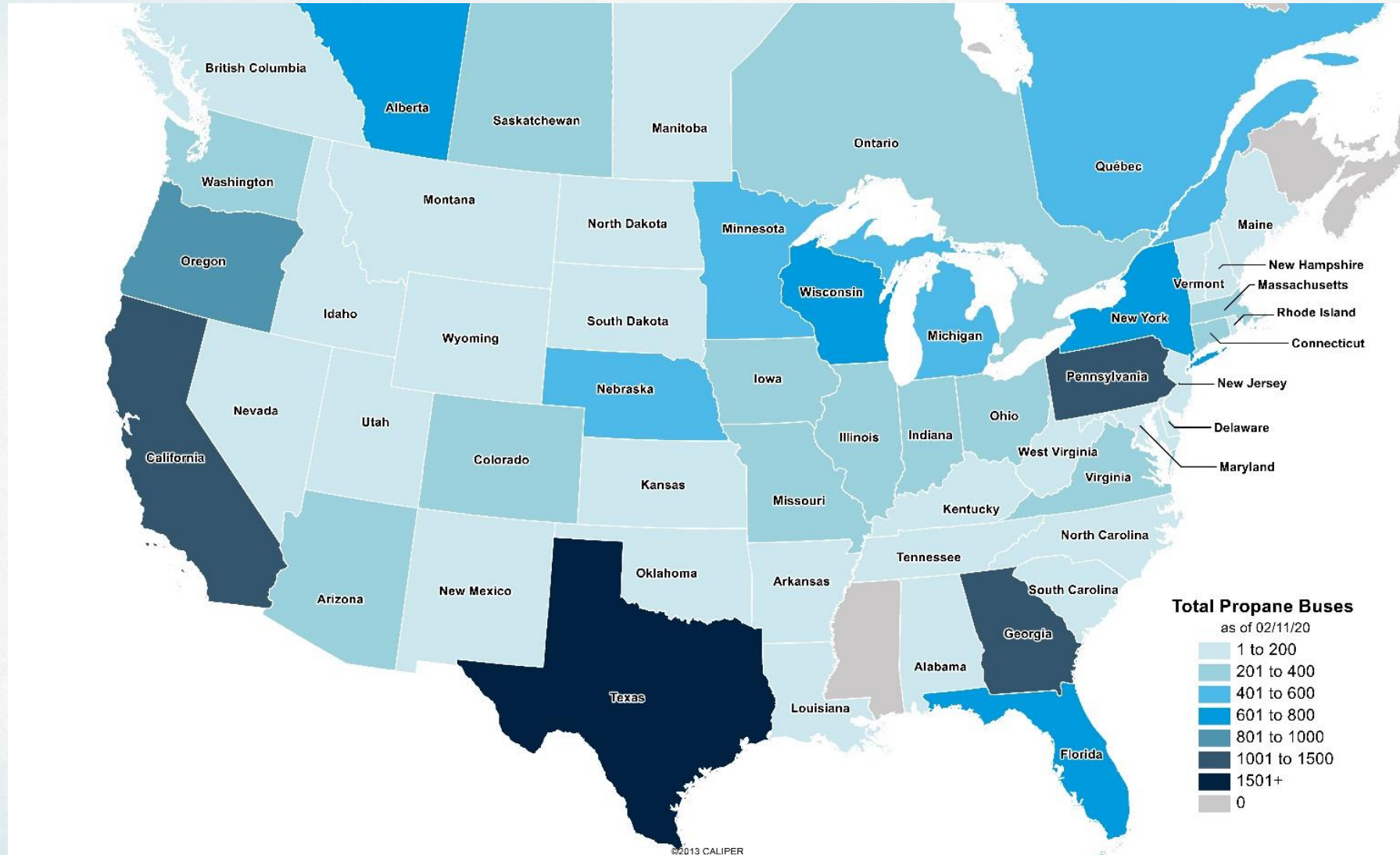
FY 2019

































49%



School Bus Propane Deployments



Your Fuel Options

					
Ease of Adoption					
Energy Independence					
NOx Emissions					
Fuel Infrastructure					
Cost of Ownership					
Range					
Maintenance					
Scalable					
Cold Weather Operation					

COST & COMPLEXITY

Preventative Maintenance



Ford V10
Gas and Propane
7 Quarts



Various Engines
Diesel
17 – 30 Quarts

Preventative Maintenance

Ford 6.8L V10

Part	Quantity	Price	Total
Element Air Cleaner	1	\$15.75	\$15.75
Oil Spin On Filter	1	\$4.11	\$4.11
Element, PSR, 510 Filter	1	\$24.90	\$24.90
Mobil Special 5W-20	7	\$3.74	\$26.18
			Total \$70.94

\$200
Less than
diesel
PM vs. PM

Cummins ISB 6.7L

Part	Quantity	Price	Total
Oil Filter	1	\$13.75	\$13.75
Fuel Spin-On Filter	1	\$37.90	\$37.90
Power Steering Spin Filter	1	\$9.86	\$9.86
Fuel Filter	1	\$20.53	\$20.53
Allison Control Filter	1	\$8.49	\$8.49
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Cleaner, Air Element	1	\$140.00	\$140.00
			Total \$277.15



Engine Components: Diesel

Cummins ISB 6.7L

Part	Quantity	Price	Total
NOx Sensor	1	\$480.00	\$480.00
NOx Sensor	1	\$560.00	\$560.00
Pressure Sensor	1	\$140.00	\$140.00
Doser Injector	1	\$290.00	\$290.00
Catalyst Assembly w/ DPF	1	\$10,554.11	\$10,554.11
Temperature Sensor	1	\$78.90	\$78.90
Temperature Sensor	2	\$84.90	\$169.80
Turbo	1	\$2,731.20	\$2,731.20
Injector	6	\$755.56	\$4,533.36
EGR Valve	1	\$590.15	\$590.15
EGR Cooler	1	\$923.72	\$923.72
			Total \$21,051.24

You will not find
any of these on the
Ford / Roush
powered Blue Bird
Vision

Engine Components: Ford Roush

Ford 6.8L V10

Part	Quantity	Price	Total
PCV Hoses (2)	1	\$43.68	\$43.68
Vapor Management Valve	1	\$65.00	\$65.00
Gasket	1	\$5.99	\$5.99
Injector Assembly	10	\$215.00	\$2,150.00
Converter Assembly	1	\$910.00	\$910.00
Spark Plugs	10	\$7.08	\$70.80
O2 Sensors (all 3)	1	102.57	\$102.57
			Total \$3,348.04

A fraction the
cost of diesel
emissions
parts

Full Engine Replacement

Ford 6.8L V10

Part	Price	Labor	Total
Ford 6.8L Engine	\$5,728.91	\$3,640.00	\$9,368.91

Half the cost
of the
competition









Cummins ISB 6.7L

Part	Price	Shipping	Total
Cummins ISB 6.7L	\$18,521.98	\$400.00	\$18,921.98

PSI 8.8L

Part	Price	Core	Total
PSI 8.8L	\$17,014.29	\$3,850.00	\$20,864.29

TCO - Calculator

 		 PROPANE	 Rebates	 GAS			
FUEL							
Annual Miles per Bus		15,500		15,500	15,500	15,500	Propane Fuel Price \$1.17
Years Operated		18		18	18	18	Diesel Fuel Price \$2.47
Total Miles Lifetime Miles per Bus		279,000		279,000	279,000	279,000	Gasoline Fuel Price \$1.85
Fuel Economy (mpg)		4.50		6.00	8.00	1.40	Electricity kWh \$0.13
Gallons Used Annually per Bus		3,444		2,583	1,937.00	576	Propane MPG 4.50
Gallons Used Total per Bus		62,000		46,500	34,875.00	10,373	Diesel MPG 8.00
Fuel Price / Gallon		\$1.17	\$0.81	\$1.85	\$2.47	\$4.90	Gasoline MPG 6.00
PREVENTATIVE MAINTENANCE							EV Efficiency kWh/Mile 1.40
Oil Interval		5,000		5,000	7,000	10,000	Years Operated 18
Oil Capacity (Quarts)		7		7	21	3	Gasoline Bus Price \$89,000
Oil Filter Cost		\$5.00		\$5.00	\$15.12		Diesel Bus Price \$92,000
Cost per Oil Change		\$22.50		\$22.50	\$67.62	\$7.50	EV Bus Price \$325,000.00
Lifetime Oil Change Total Cost		\$1,255.50		\$1,255.50	\$2,695.14	\$209	Propane Bus Price \$100,000.00
DEF Lifetime Cost					\$2,637		LPG Fuel Rebate \$0.36
Fuel Filters Change Interval		50,000			15,000		LPG Bus Grant \$0.00
Fuel Filters Cost		\$160			\$12.99		EV Bus Grant \$0.00
Total Filters Changes		5			18		Diesel Bus Grant \$0.00
Fuel Filter Cost Lifetime		\$800			\$233.82		
Total Cost		Propane	Propane	Gasoline	Diesel	EV	
Lifetime Cost		\$174,596	\$152,276	\$176,281	\$183,706.76	\$375,987.25	
Lifetime Savings		\$9,111	\$31,431	\$7,426		(\$192,280)	
Cost per Mile		\$0.63	\$0.55	\$0.63	\$0.66	\$1.35	
			Grants			Grants	

Alternative Fuel Tax Excise Credit



Annual tax credit included in federal budget to promote alternative fuel adoption

Currently approved for 2018, 2019, and 2020 calendar years

Propane is funded at \$.36 per gallon

Included in federal budget since 2008



Credit for infrastructure also included, propane and natural gas are eligible for 30% of the cost, not to exceed \$30k per property.



More information available

<https://afdc.energy.gov/laws/319>



ENVIRONMENT

ROUSH Propane – Emissions

Emission Constituent	ROUSH Propane Certification Level	% Lower than EPA / CARB Standard
NOx (Nitrogen Oxides)	0.01	90%↓
HCHO (Formaldehyde)	0.001	90% ↓
PM (Particulate Matter)	0.002	80%↓
NMHC (Non-Methane Hydrocarbons)	0.06	57%↓
CO (Carbon Monoxide)	5.0	65%↓
Greenhouse Gas Emissions		
GHG Carbon Dioxide (CO ₂)	612	<1%↓
GHG Methane (CH ₄)	0.03	70%↓
GHG Nitrous Oxide (N ₂ O)	0.02	80%↓



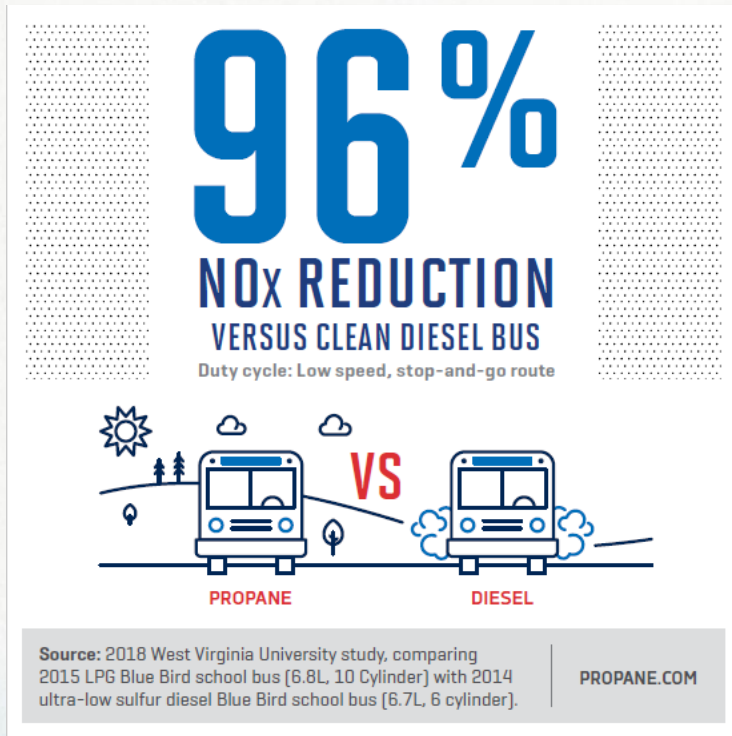
- Approximate Avg. Nearly 70% cleaner than current standards

Recent Studies

Fuel	Propane (LPG)	Ultra-Low Sulfur Diesel
Vehicle	Blue Bird School Bus (6.8L, 10 Cylinder)	Blue Bird School Bus (6.7L, 6 Cylinder)
Model Year	2015	2014
Exhaust Aftertreatment	Three-Way Catalyst	Diesel Oxidation Catalyst, Diesel Particulate Filter, Selective Catalytic Reduction System

Noteworthy Results:

- 96% NO_x reduction
- >13% CO₂ reduction



Noteworthy Results:

- New diesels produced ultra-fine particulate that isn't regulated
- During DPF regen, particulate emissions spiked 32%-115% above legal limits

Source: 2020 European Federation for Transport and Environment AISBL: Study "New Diesels, New Problems"

LOW SCHOOL BUS EMISSIONS LINKED TO IMPROVED ACADEMIC PERFORMANCE



A first-of-its-kind 2019 study released by Georgia State University links low emission on school buses to improved academic performance.

The study found students who rode to school in alternative fuel buses like propane autogas had higher test scores in math and English compared to students who rode to school in diesel buses.

-
- The diagram illustrates a groundwater remediation system. At the top, a building is shown with two fuel tanks labeled 'Separate phase fuel' and 'Dilution'. An arrow labeled 'Infiltration' points down from the surface into the ground. The ground is divided into three layers: 'Unsaturated zone' (top), 'Capillary zone' (middle), and 'Saturated zone' (bottom). A horizontal line represents the 'Water table'. In the saturated zone, a large dark area represents the contaminant plume. Arrows labeled 'Volatilization and diffusion' point upwards from the plume into the unsaturated zone. Below the plume, four processes are labeled: 'Separate phase fuel', 'Dilution', 'Anaerobic biodegradation', and 'Aerobic biodegradation'.

- $\frac{1}{2}$





SAFETY

Tank Protection & Crash Testing

- Followed CMVSS 301.1 protocol
- 4,000 lbs @ 40 MPH
- Angled side and rear impact
- 220 PSI tank pressure
- No leakage or no pressure drop in 30 minute test



- Solenoid Shut-offs
- Mechanical Back-ups
- Pressure Relief Device



Consideration Summary

- ✓ Simple and Robust Design
- ✓ No Duty Cycle Compromise
- ✓ Economical Operation
- ✓ Safe by Composition and Design
- ✓ Environmentally Responsible from Well to Wheels



Agricultural Cooperative

Started in business in 1937 as single county Farm Bureau Co-op's
Now serving 83 counties in Indiana, Ohio, Michigan and Illinois





Four unique divisions
Energy – Agronomy – Swine - Grain
This diversification gives us stability in today's markets





Energy Division

Propane – Liquid Fuels

Propane sales of around 30 million gallons

Farm – Commercial – Home heat - Autogas



Propane Autogas Fueling Options & Installations

- Cash posted price, OPIS pricing, fixed price contract
- Onsite fueling vs. wet-hosing of buses on site



On-site Propane Autogas Fueling Infrastructure

Many options

- Tank size
- Aboveground / Underground
- Single hose vs. dual hose dispenser
- Skid mount vs. components
- Crash protection
- Electrical supply
- Lighting





















Fleet Success

Avon Community School Corporation

- analyzed the cost effectiveness of Propane buses
- did not count on any rebates or incentives in calculations
- evaluated their pre-purchase analysis and continue to add Propane Autogas buses

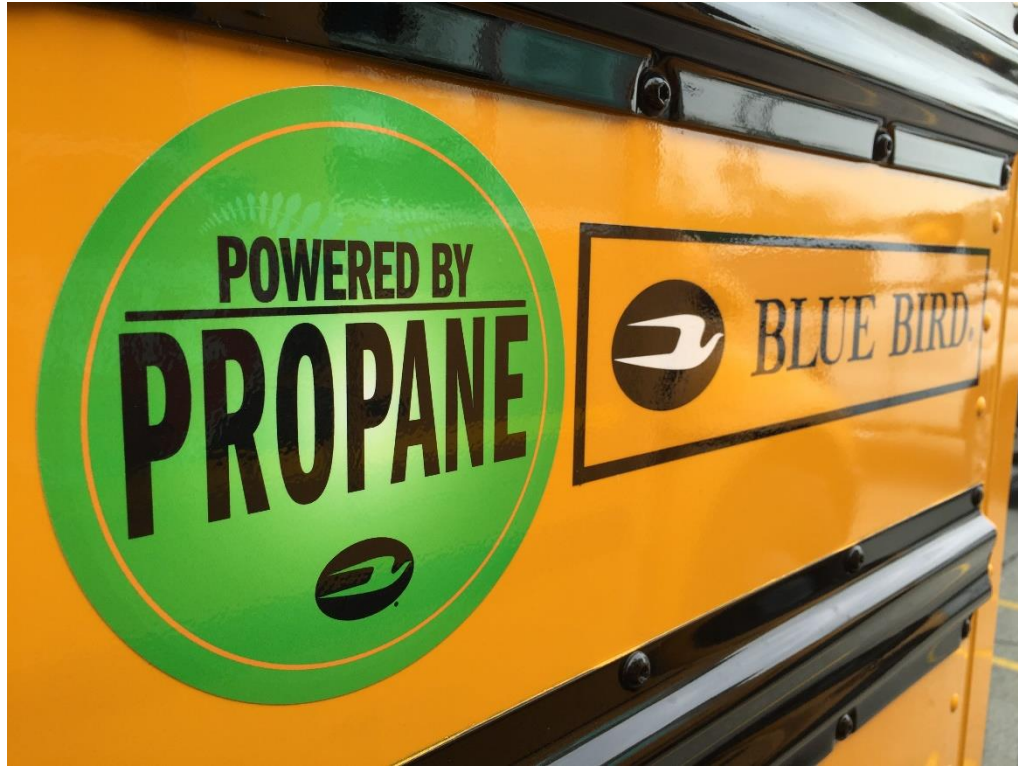


Fleet Success

- Every fleet that we partner with that has added additional new vehicles have added Propane Autogas vehicles.
- Schools still feel the need to keep a few gasoline or diesel buses for out of town trips but most plan to be 90% Propane.
- Police/Sheriff have really liked the bi-fuel option. They can choose which fuel is most cost-effective at the time but more often they really appreciate the increased range with two full fuel tanks.



Thank you



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SUE HARRISON

Director of Transportation

Michigan City Area Schools

Michigan City, Indiana

BACKGROUND OF MICHIGAN CITY AREA SCHOOLS

- Northwest Indiana
- Tourist Community
- 5500 Students
- Transport 4400 Students





- 12 Schools
 - 1 High School
 - 1 Career Center (Trade School)
 - 2 Middle Schools
 - 8 Elementary Schools
- 120 Square Miles
- LaPorte and Porter Counties
- 42 Secondary Routes and 39 Elementary Routes
- Over 2400 Miles per Day

ENVIRONMENTAL



- Thermal Densification System
- Transform Styrofoam Trays to Pavers
- Reduces Waste by 95%



Michigan City Area Schools Food Service



- Numerous State and National Recognitions
- Environmental Education
- Community Service Projects





MICHIGAN CITY AREA SCHOOLS COMMITMENT TO SOLAR ENERGY



On March 28th, 2018 the Michigan City Area Schools initiated the largest renewable energy project by a school district. With the installation of Solar Arrays and LED lighting across 7 school facilities, the district is projected to save 23 million dollars over 30 years.

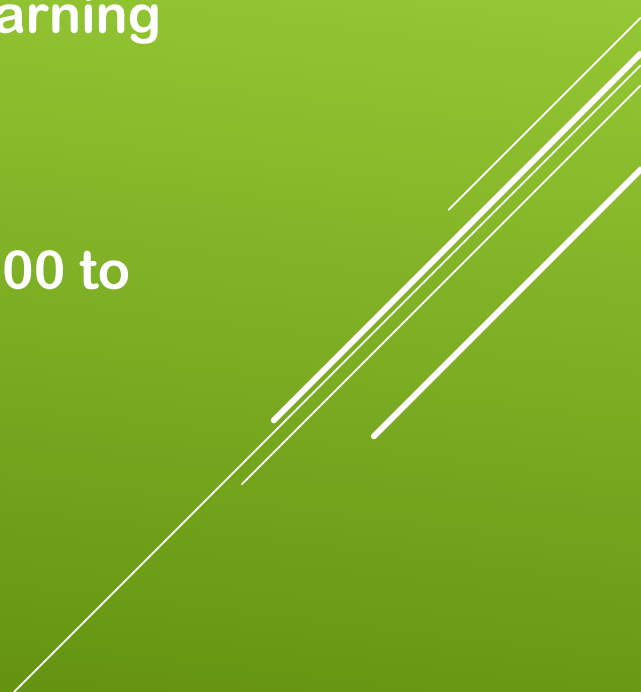
MY BACKGROUND AND FLEET EXPERIENCE





What made me research alternate
fuels and why propane?

HOW DID WE GET TO WHERE WE ARE NOW?

- Attended the South Shore Clean Cities Annual Conference
 - Northwestern Indiana Regional Planning Commission Meetings- Learning about the VW Grant
 - Partnered with South Shore Clean Cities in April 2019
 - Worked with Ryan Lisek to apply for the VW Settlement Grant
 - Awarded the Grant on August 12, 2019 for the amount of \$207,699.00 to replace 8 Diesel School Buses.
 - Working with Shawn Seals, IDEM VW Grant Administrator
- 

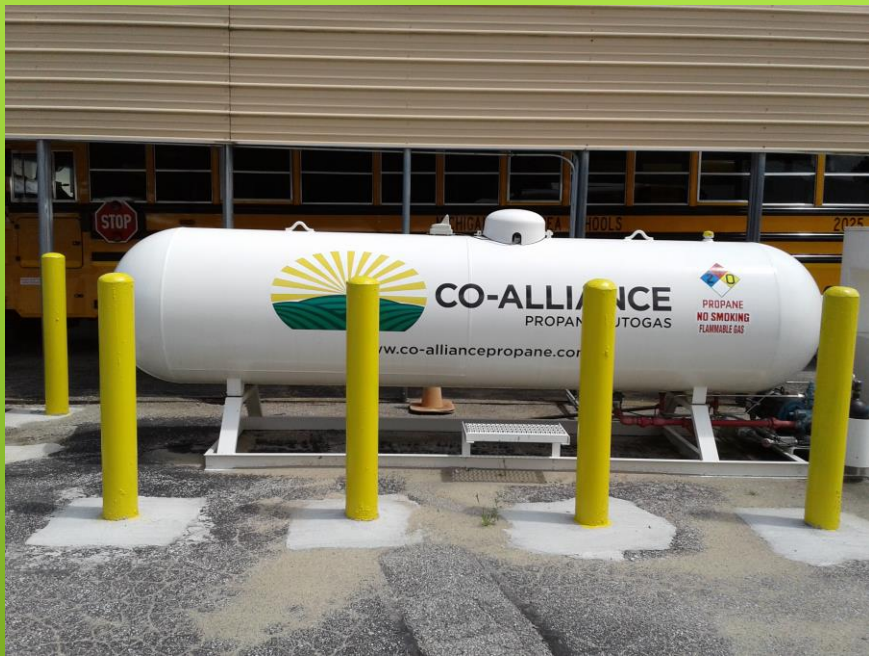
ORDERING, RECEIVING & DESTROYING

- Once the VW Grant was awarded, bids were obtained for the buses, propane and infrastructure.
- Blue Bird was awarded the bid for the buses, Co-Alliance as the propane supplier and Oscar Larsen was hired to install the infrastructure.
- 5 Propane Buses were initially ordered and then 3 additional shortly thereafter.
- Received the initial 5 buses in January of 2020 and were put into service the following month.
- The main stipulation of the grant was to destroy the diesel engines from the buses being replaced by propane. GMI Services handled the destruction of the buses.

SCHOOL DISTRICT & COMMUNITY SUPPORT









Blue Bird Color Coordinates Buses:
Propane-Green
Gasoline-Blue
Diesel-Black

COST SAVINGS



- COVID-19 Pandemic
- No Sufficient Data
- Cost Savings Estimate

IS PROPANE IN THE MICHIGAN CITY AREA SCHOOLS TRANSPORTATION DEPARTMENT'S FUTURE PLANS?



ADVICE?

Do Your Research!

Any additional questions, feel free to contact me.

Sue Harrison

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219-873-2127 ext. 8607





About South Shore Clean Cities



Northern Indiana Green Fleet Program

- SSCC manages the Northern Indiana Green Fleet Program including fleets within the MACOG and NIRPC territories.
- **Goal of the program:** To improve the environmental performance of public, private and nonprofit vehicle fleets in Northern Indiana.
- SSCC currently guides over **170 municipal, county, school & university member fleets** to help mitigate barriers associated with sustainable transportation adoption while creating policies supporting vehicle emission & petroleum use reductions.





How does the Green Fleet program work?

- Educational opportunities including fuel & technology workshops, trainings & seminars
- Recognition & certification for fleet leaders taking steps to improve environmental performance & efficiency
- Branding & promotional tools to help fleets leverage earned certification status
- Informational resources including current technology options, market conditions, laws & incentives
- Connections with vendors offering sustainable transportation options
- Funding assistance with grant opportunities and other state and federal incentive programs
- Professional consultation including a Green Fleet audit and emissions quantification.



Green Fleet Audits

Step 1: South Shore Clean Cities staff will conduct a complete fleet analysis, including:

- Annual fuel usage
- Annual miles traveled & hours used
- Total number of vehicles & equipment
- Vehicle & equipment type, make & model
- Fuel type
- Average vehicle and equipment life
- Down time for fueling and maintenance
- Fuel cost



Green Fleet Audits

Step 2: South Shore Clean Cities staff then provides a complete fleet analysis in a written Green Fleet audit report, including:

- Cost comparisons for various sustainable fuel and vehicle types
- Availability and location of fueling options
- Personalized recommendations for short- and long-term fleet purchase plans
- Provide total cost of ownership and return on investment analysis
- Suggestions for implementing cost-saving programs & training such as idle reduction
- Information on potential funding opportunities to best leverage sustainable transportation investments



Partnerships & Grant Acquisitions





Thank You!



South Shore Clean Cities

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Type your questions in the question box!



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